

# Alka 117UV

2-part low yellowing epoxy coating



## | Introduction

Alka 117UV is a two component, 100% solid , low yellowing, high colour stability and high moisture resistance. Versatile application methods such as brush, rolling or spraying.

## | Where it could be used

Alka 117UV has been formulated with heavy duty application in mind and it can be used in outside flooring and decorative system's topcoat in:

Industrial and commercial uses, warehouses, storage and packaging areas, garbage and clean rooms, high traffic areas, aerospace such aircraft and helicopter hangers and all other industrial application.

## | Benefits

- 100% solid and durable, solvent-free,
- Good workable time,
- Excellent bond strength,
- Easy application/Can be applied by brush or roller,
- Water Impermeability,
- Low VOC,
- Water and scratch resistant,
- Excellent light and UV resistant,
- High Tg and Hardness.

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## | How to Apply

Before the application, make sure that the substrate is free from dust, surface water and surface contaminants such as oil, grease, fats, chemicals, rust, paints curing membranes, etc. All loose materials and surface laitance must be removed. For larger areas shot blasting, high-pressure water blasting or scabbling is recommended. On small areas needle gunning or bush hammering can be effective. Please bear in mind that the tensile strength of the substrate must be a minimum of 1.5MPa. Pre-wetting the substrate is not necessary except on very absorbent substrates and/or when exposure to intense sunlight is probable. There should be no visible or standing water.

Then shake component A shortly and pour into Component B container. Mix with an electric stirrer for at least 3 minutes.

Alka 117UV is a versatile product and can be applied by brush, roller or spray. The recommended coating thickness is approximately 50 microns per coat.

After application and for the cleaning process, Xylene can be used for cleaning tools and equipment before the mixed compound begins to harden. Once cured, it must be removed mechanically.

## | Important Notes

- Do not add any water.
- Do not apply Alka 117UV on any substrates where significant vapor pressure may occur.
- Always ensure good ventilation when using Alka 117UV in a confined space.
- Freshly applied Alka117UV should be protected from damp, condensation and water for at least 24 hours.
- If in doubt about the use or application of this product, or further information please contact our Alka Technical Department.
- Avoid contact with skin and eyes.
- Wear protective gloves and eye protection during work.
- If skin contact occurs, wash skin thoroughly.
- If in eyes, hold eyes open, flood with warm water and seek medical attention without delay.
- Avoid contact with foodstuffs and utensils.

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A full Material Safety Data Sheet is available from Alka on request.

## Technical and Physical Data

<b>Form</b>	Component A Component B	liquid transparent liquid
	Available in Australian Standards AS2700 Colours and RAL K7	
<b>Density (at 25°C)</b>	Comp A + B: 1.4 ±0.1 kg/litre	
<b>Mix Ratio</b>	Comp A : B = 10:1 by weight (6:1 volume)	
<b>Pot Life (at 25°C)</b>	Approximately <b>50-70 minutes</b>	
<b>Application Temperature(ambient &amp; substrate)</b>	Minimum substrate temperature: + 8°C Maximum substrate temperature: + 30°C Maximum relative humidity: ~ 80%	
<b>Cure times</b>	Initial cure:	2 days @ 20°C approx.
	Re-coat able:	12-14 hours @ 20°C approx.
	Light traffic:	3 days @ 20°C approx.
	Full cure:	7 days @ 20°C approx.
<b>Substrate MoistureContent</b>	Maximum of 12% by weight	
<b>Storage</b>	Minimum of 12 months in unopened containers when stored free from frost in dry conditions between 5°C and 30°C. Component B is classed as non-hazardous for transportation.	
<b>Packaging</b>	Pre-proportioned units (A+B) in 22 kg	

All products are subject to Alka terms and conditions. Read the full version on our website prior to any purchase.

### | Contact us

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